

enviro 204 Low VOC PVC/uPVC Cement

MEDIUM BODY / CLEAR

GENERAL DESCRIPTION:

E-Z Weld Enviro 204 is a medium-bodied, medium-set PVC Solvent Cement. This cement is part of our brand-new line of environmentally conscious cements that reduce the number of hazardous VOCs emitted. It is formulated to provide good gap filling properties. This product was formulated to provide cost effective cement for joining PVC pipes & fittings for up to 160mm (6 inch) diameter, interference fit.

APPLICATION:

Clear, Medium Body, PVC / uPVC cement for use on pipe and fittings up to 160mm (6 inch). To be used for plumbing, pressure / non-pressure applications and electrical conduit. For superior joint use with one of our E-Z Weld Enviro 211 Primers. Never add thinner or additive. Never use the cement if it is stringy or jelly like.

Always follow instructions on the label.

Application temperature: 0°C to 43°C.

Storage temperature: 7°C to 43°C.

SAFETY PRECAUTIONS:

Ensure adequate ventilation to avoid vapor build up which may cause flash fire. Vapor build up may also cause dizziness, headaches or eye watering. Avoid contact with eyes, skin and clothing by use of safety glasses and gloves. Professional users should also read the Safety Data Sheet for the product.

Inhalation: If breathing is difficult vacate to fresh air. If breathing problems persist seek immediate medical attention.

Eyes: Flush eyes thoroughly with water for 15 minutes. Get immediate medical attention.

Internal: If swallowed give 1 or 2 glasses of water immediately, call physician, hospital or poison control immediately. **DO NOT INDUCE VOMITING.**



PRODUCT SPECIFICATIONS

Pipe type	Rigid PVC
Cement Uses	Plumbing, pressure / non-pressure applications and electrical conduit
Maximum Diameter	160mm (6 inch)
Relative Set Time	Medium
Body	Medium
Performance Specification	EN14680 EN14814 WRAS
Colour	Clear
Brookfield Viscosity	Minimum 700 mPa @ 23 ±1°C
Specific Gravity	0.951 @ 23°C ± 1°C
Shelf Life	3 Years

enviro 211 Low VOC CLEAR PRIMER

GENERAL DESCRIPTION:

E-Z Weld Enviro 211 Clear Primer is a special blend of solvents formulated to soften and swell PVC and CPVC Pipes and Fittings. This primer is part of our brand-new line of environmentally conscious pipe joining products that reduce the number of hazardous VOCs emitted. Primer penetrates the surface of the pipe and the fitting to be joined therefore; the use of primer will provide a stronger joint. It is highly recommended that primer should be used on the installation of larger than 76mm (3 inch) diameter.

APPLICATION:

E-Z Weld Clear Primer may be used on all PVC and CPVC pipes and fittings, all sizes and all schedules. Apply liberal coat to the outer surface of the pipe end and the inner surface of the fitting socket using a dauber supplied with the can or other suitable applicator. Do not puddle primer into the socket. Unlike pipe cleaner do not wipe off primer. Apply cement according to the instructions on the label of cement while primer is still wet.

Always follow instructions on the label.

Application temperature: -23°C to 43°C

Storage temperature: -23°C to 43°C

SAFETY PRECAUTIONS:

Ensure adequate ventilation to avoid vapor build up which may cause flash fire. Vapor build up may also cause dizziness, headaches or eye watering. Avoid contact with eyes, skin and clothing by use of safety glasses and gloves. Professional users should also read the Safety Data Sheet for the product.

Inhalation: If breathing is difficult vacate to fresh air. If breathing problems persist seek immediate medical attention.

Eyes: Flush eyes thoroughly with water for 15 minutes. Get immediate medical attention.

Internal: If swallowed give 1 or 2 glasses of water immediately, call physician, hospital or poison control immediately. **DO NOT INDUCE VOMITING.**



PRODUCT SPECIFICATIONS

Pipe type	All PVC, CPVC, ABS & Styrene
Cleaner Uses	Remove oil & grease from the surfaces of PVC, CPVC, ABS and STYRENE pipe and fittings
Color	Clear
Brookfield Viscosity	Water-thin
Specific Gravity	0.849 @ 23°C ± 1°C
Shelf Life	3 Years

enviro 218 Low VOC PVC/uPVC Cement HEAVY BODY / CLEAR

GENERAL DESCRIPTION:

The E-Z Weld Enviro 218 Heavy Body Clear PVC Cement is a heavy bodied, slow set PVC Solvent Cement. This cement is part of our brand-new line of environmentally conscious cements that reduce the number of hazardous VOCs emitted. This cement is formulated for use on PVC pipes and fittings. It is viscous (thick) and, carries very good gap filling properties. This cement is ideal for joining large diameter PVC / uPVC pipes & fittings where the gap between pipes and fittings is large. It may also be used on small diameter pipes and fittings. This cement requires a longer cure time. When joining large diameter pipe & fittings the use of primers is highly recommended.

APPLICATION:

Clear, Heavy Body, PVC / uPVC cement for use on all classes & schedules of PVC pipe and fittings with interference fit through 315mm (12 inch) diameter. Industrial strength cement formulated for gap filling, recommended for plumbing, irrigation and electrical conduit. For superior joint use with one of our E-Z Weld Enviro 211 or 212 primer. Never add thinner or additive. Never use the cement if it is stringy or jelly like.

Always follow instructions on the label.

Application temperature: 0°C to 43°C.

Storage temperature: 7°C to 43°C.

SAFETY PRECAUTIONS:

Ensure adequate ventilation to avoid vapor build up which may cause flash fire. Vapor build up may also cause dizziness, headaches or eye watering. Avoid contact with eyes, skin and clothing by use of safety glasses and gloves. Professional users should also read the Safety Data Sheet for the product.

Inhalation: If breathing is difficult vacate to fresh air. If breathing problems persist seek immediate medical attention.

Eyes: Flush eyes thoroughly with water for 15 minutes. Get immediate medical attention.

Internal: If swallowed give 1 or 2 glasses of water immediately, call physician, hospital or poison control immediately. **DO NOT INDUCE VOMITING.**



PRODUCT SPECIFICATIONS

Pipe type	Rigid PVC
Cement Uses	Plumbing, irrigation and electrical conduit
Maximum Diameter	315mm (12 inch)
Relative Set Time	Slow
Body	Heavy
Performance Specification	EN14680 EN14814
Colour	Clear
Brookfield Viscosity	Minimum 1,600 mPa @ 23 ±1°C
Specific Gravity	0.960 @ 23°C ± 1°C
Shelf Life	3 Years

enviro 232 Low VOC PVC/uPVC/ABS Cement

EXTRA HEAVY BODY / CLEAR

GENERAL DESCRIPTION:

The E-Z Weld Enviro 232 Extra Heavy Body Clear PVC Cement is an extra heavy bodied, slow set Solvent Cement. This cement is part of our brand-new line of environmentally conscious cements that reduce the number of hazardous VOCs emitted. This cement is formulated for use on PVC & ABS pipes and fittings. It is viscous (thick) and, carries good gap filling properties. This cement is ideal for joining large diameter PVC / uPVC / ABS pipes & fittings where the gap between pipes and fittings is large. It may also be used on small diameter pipes and fittings. This cement requires a longer cure time. When joining large diameter pipe & fittings the use of primers is highly recommended.

APPLICATION:

Clear, Heavy Body, PVC / uPVC / ABS cement for use on all classes & schedules of pipe and fittings with interference fit through 110mm (4 inch) diameter. Strong strength cement formulated for gap filling, recommended for plumbing, irrigation and electrical conduit. For superior joint use with one of our E-Z Weld Enviro 211 or 212 primer. Never add thinner or additive. Never use the cement if it is stringy or jelly like.

Always follow instructions on the label.

Application temperature: 0°C to 49°C.

Storage temperature: 7°C to 43°C.

SAFETY PRECAUTIONS:

Ensure adequate ventilation to avoid vapor build up which may cause flash fire. Vapor build up may also cause dizziness, headaches or eye watering. Avoid contact with eyes, skin and clothing by use of safety glasses and gloves. Professional users should also read the Safety Data Sheet for the product.

Inhalation: If breathing is difficult vacate to fresh air. If breathing problems persist seek immediate medical attention.

Eyes: Flush eyes thoroughly with water for 15 minutes. Get immediate medical attention.

Internal: If swallowed give 1 or 2 glasses of water immediately, call physician, hospital or poison control immediately. **DO NOT INDUCE VOMITING.**



PRODUCT SPECIFICATIONS

Pipe type	Rigid PVC & ABS
Cement Uses	Plumbing (non-pressure) applications and electrical conduit
Maximum Diameter	110mm (4 inch)
Relative Set Time	Medium
Body	Extra Heavy Bodied
Performance Specification	EN14680 WRAS BSI Kitemark
Colour	Clear
Brookfield Viscosity	Minimum 18,200 mPa @ 23 ±1°C
Specific Gravity	0.885 @ 23°C ± 1°C
Shelf Life	18 Months